



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9501

Job Sheet 205170



Part No: 646.9501

Job Qty: 1 pcs

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/19

Job Tracking No:

Due Date: 2/25/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		2/25/20	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	



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CANADA
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Container No: S260619



Part: 646.9501

Job No: 205170

Serial No/Batch: S260619

Revision:

Inspector:

Exp Date: 08/01/2020

Instructions: FAA STC SR02271LA 14/09/07, T6 STC SH10 -

Plex 12/31/19 1:10 PM Dart.lajeunesse.marie

120	QC 4	1 pcs	2/25/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS 69 9.89
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/25/20	0.00 0.00	QC 4 - 78	DAS 69 9.89
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS 21 9.89
135	DC - 1 - B4B	1 pcs	2/25/20	0.00 0.00	DC - 1 - B4B	MAR 04 2020
140	QC 21 - FG	1 pcs	2/25/20	0.00 0.00	DC - 2 - B4B	
					QC 21 - FG - 21	
					QC 21 - FG - 70	MAR 04 2020
					QC 21 - FG - 53	
Part Op 110 - Pick Kit						

Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101
 135 - Document Control - Photocopy bluefile & type labels per PPP 646.9501
 140 - QC21- Final Inspection - Work Order Release

Fg102

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231359
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231362
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233579
646.9601	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254303
646.9602	Lower Cutter Assembly High	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5245720
646.9810	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5256696
646.9910	Struts	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5250818
647.0110	Roof Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250884
647.0111	Panel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248131x2
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5250979
647.0113	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5250979
647.0114	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250979
647.0115	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250979
647.0116	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5250979
647.0210	Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250979
647.0310	Channel	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5250979
647.0410	Tube	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250979
647.1210	Screen	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250979
AN3-10A	BOLT	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5250979
AN3-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5250979
AN3-3A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5250979
AN743-13	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250979
CCR264SS-3-06	Rivet FM1383335x4	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5250979
CCR264SS3-04	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5250979
CCR264SS3-02	Rivet, Cherry	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5250979
CR3212-4-04	Cherry Rivet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5250979
CR3212-5-4	Cherry Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5250979
CR3213-4-05	Rivet	26 Ea (26 ea)	110-Packaging 1 - Pick Kit	5250979
CR3213-4-1	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5250979
CR3213-4-2	Cherry Rivet	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5250979
CR3213-4-3	Rivet, Cherry	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5250979
CR3213-4-4	Rivet, Cherry	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5250979
CR3213-4-6	Rivet	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5250979
MS21042-08	Use MS21042L08	54 Ea (54 ea)	110-Packaging 1 - Pick Kit	5250979
MS21042-3	Nut use MS21042L3 per QSI 017	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5250979
MS21047-3	Nut Plate	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5250979
MS21059-3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5250979
MS21059L08	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5250979
MS24694-S8	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5250979
MS27039-08-06	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5250979
MS27039-08-09	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5250979
MS27039-08-11	Screw	43 Ea (43 ea)	110-Packaging 1 - Pick Kit	5250979
MS27039-08-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5250979
MS27039-08-13	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5250979
MS27039-1-08	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5250979
MS27039-1-11	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5250979
MS35842-11	Hose Clamp	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5250979
NAS1149F0332P	Washer (AN960-10L)	62 Ea (62 ea)	110-Packaging 1 - Pick Kit	5250979
NAS1149FN832P	Washer (AN960-8)	111 Ea (111 ea)	110-Packaging 1 - Pick Kit	5250979
NAS1835-08	Insert	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5250979

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	33	0
	600.0991	1	33	0
	600.1012	1	25	0
	646.9601	1	1	0
	646.9602	1	10	0
	646.9810	1	5	0
	646.9910	4	40	0
	647.0110	1	2	0
	647.0111	1	2	0
	647.0112	8	36	0
	647.0113	2	7	0
	647.0114	1	60	0
	647.0115	1	54	0
	647.0116	2	9	0
	647.0210	1	9	0
	647.0310	2	9	0
	647.0410	1	8	0
	647.1210	1	5	0
	AN3-10A	8	179	0
	AN3-11A	8	327	0
	AN3-3A	1	359	0
	AN743-13	1	22	0
	CCR264SS-3-06	8	60	0
	CCR264SS3-04	12	247	0
	CCR264SS3-2	4	467	0
	CR3212-4-4	1	105	0
	CR3212-5-4	8	165	0
	CR3213-4-05	26	371	0
	CR3213-4-1	14	166	0
	CR3213-4-2	18	132	0
	CR3213-4-3	18	321	0
	CR3213-4-4	19	641	0
	CR3213-4-6	20	154	0
	MS21042-08	54	2	0
	MS21042-3	17	376	0
	MS21047-3	6	412	0
	MS21059-3	2	211	0
	MS21059L08	4	118	0
	MS24694-S8	5	220	0
	MS27039-08-06	4	292	0
	MS27039-08-09	4	167	0
	MS27039-08-11	43	1,021	0
	MS27039-08-12	2	428	0
	MS27039-08-13	6	236	0
	MS27039-1-08	5	260	0
	MS27039-1-11	5	211	0
	MS35842-11	1	37	0
	NAS1149F0332P	62	4,686	0
	NAS1149FN832P	111	1,348	0
	NAS1835-08	4	69	0

Part Specifications

Specifications could not be found.

Plex 12/31/19 1:10 PM Dart.lajeunesse.marie

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J

APICAL INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO. 03047 SHEET 1 OF 1

DWG NO. 646.9500 REV: NC PREPARED BY J. JACKSON DATE: 01/24/11 EFFECT ON DWG ☐ INC. ☒ UNINC.

DWG TITLE: 206 CABLE CUTTERS KIT

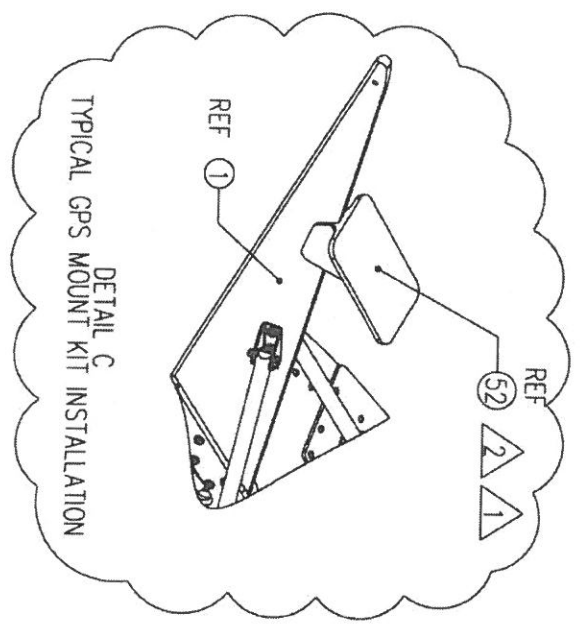
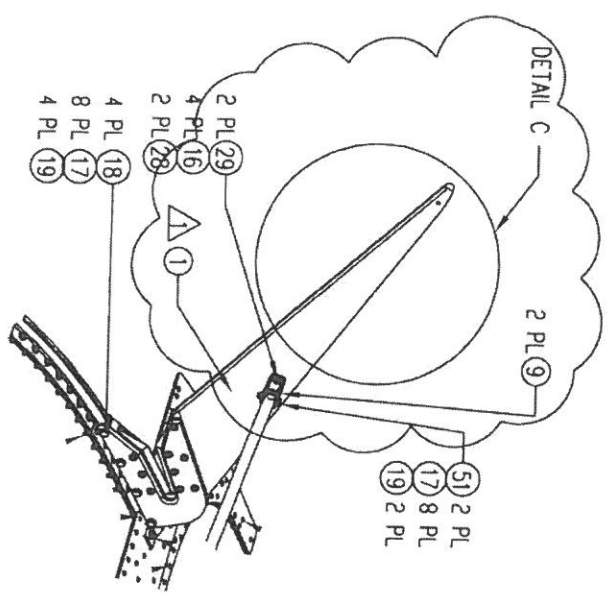
TRANSACTION CODES (C/C):
 A-ADD C-CREATE R-REVISE D-DELETE
 APPROVED BY: ENGR *[Signature]* MFG *[Signature]* QC *[Signature]* EFF: NEXT ORDER
 REASON: ADDED GPS MOUNT KIT, F/N 52. REVISED DRAWING VIEWS.
 ADDED NOTE 2.

SHEET 1, ZONE B1 IS:

2 AT CUSTOMERS OPTION, INSTALL F/N 52 BY MATCH DRILLING ONTO F/N 1.

SHEET 2, ZONE A3 IS:

SHEET 2, ZONE B2 IS:



52	A	647.5701	REF	REF	GPS MOUNT KIT			
F/N	TC	PART NUMBER	9502	9501	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:								
☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☒ BOM ☐ CHANGE CATEGORY ☐ MAJOR ☒ MINOR ☐ DER REVIEW REQUIRED ☐ YES ☒ NO								

APICAL INDUSTRIES, INC.

TRANSACTION CODES (TC):
 A-ADD C-CREATE
 R-REVISE D-DELETE

ENGINEERING CHANGE NOTICE NO.		02729		SHEET 1 OF 3	
DWG NO.	646.9500	REV:N/C	PREPARED BY	S. HUFF	DATE: 12/23/09
DWG TITLE:		206 CABLE CUTTERS KIT			
APPROVED BY:	ENGR <i>[Signature]</i>	DESIGNED BY	<i>[Signature]</i>	QC	<i>[Signature]</i>
REASON: HARDWARE REVISIONS FROM FIRST INSTALL					
			EFF:	CURRENT ORDER	

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL/SPECIFICATION
51	A	601.3155	8	BOLT	AN3-10A
50	A	601.3153	5	SCREW	MS24694S8
41	R	601.2893	43	SCREW	MS27039-0811
28	R	601.2973	54	LOCKNUT	MS21042-08
18	R	601.2826	8	BOLT	AN3-11A
16	R	601.2764	127	WASHER	NAS1149FN832P
			9502		
			9501		
DOCUMENTS EFFECTED:					
☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM CHANGE CATEGORY ☐ MAJOR ☒ MINOR DER REVIEW REQUIRED ☐ YES ☒ NO					



APICAL INDUSTRIES
 206 CABLE CUTTERS KIT
 2606 TEMPLE HEIGHTS DR.
 OCEANSIDE, CA 92056-3512 (760) 724-5300

ITEM NO.	QTY	UNIT	PRICE	TOTAL
1	1	EA	646.95	646.95
SUBTOTAL				646.95
TAXES				
TOTAL				646.95

DATE: 10/10/90
 TIME: 10:10
 BY: J. L. L. L.